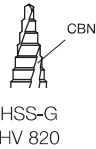


Utensili conici a gradino con taglienti elicoidali ad altissimo rendimento

Spiral step drill bits / Forets étages hélicoïdaux
 Brocas escalonadas helicoidale / Stufenbohrer mit Spiralnute

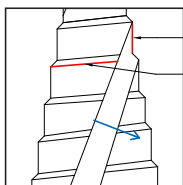
NEW

01240



HSS-G
HV 820

Gambo antistrucchiolo
High grip shank



Spoglia assiale
Axial relief
Spoglia radiale
Radial relief
Componente di taglio
Cutting strength
Forza applicata / Strength
Componente estrazione truciolo
Chip removal strength

R ≤ 800 N/mm²



Acacciaio
Steel

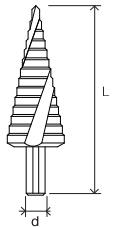
Metals



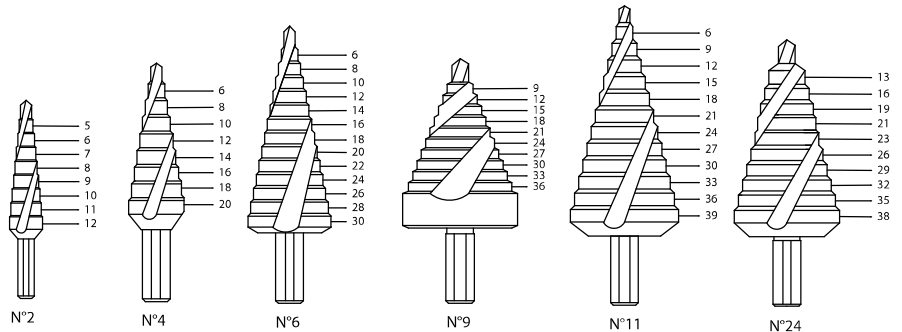
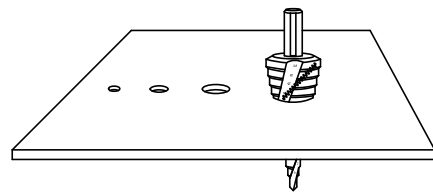
Plastics

HSS-G

Gr.	∅ min.-max	Progressione Step (mm)	N° Gradini N° Steps	d (mm)	L (mm)	cod.	€ cad/each
2	4 ÷ 12	1	9	6	70	0124002	
4	4 ÷ 20	2	9	10	85	0124004	
6	4 ÷ 30	2	13	10	100	0124006	
9	6 ÷ 36	3	10	10	80	0124009	
11	4 ÷ 39	3	13	10	107	0124011	
24	6 ÷ 38	-	11	10	96	0124024	



Esercitare solo una lieve pressione durante il taglio. L'elicoide è autoalimentante grazie alla componente assiale della forza di taglio.
 Please use a very soft press while drilling. The tool proceeds by itself, due to the axial cutting strength.



01259107

Cod.

Composizione
Description

01259107
HSS-G
€

Gr.2 4÷12 mm
Gr.4 4÷20 mm
Gr.6 4÷30 mm



HSS-G