

HSS step drill bits / Forets étages HSS-G

Brocas escalonadas HSS-G / HSS-G Stufenbohrer



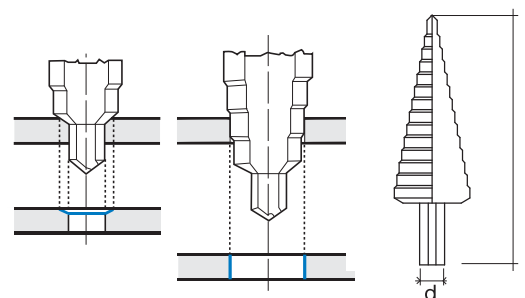
Technical drawing of a CBN tool tip. The drawing shows a cross-section of a tool with a central cutting edge. Dimensions are given in millimeters (mm): a total width of 1.0 mm, a central width of 0.2 mm, and a height of 0.5 mm. The material is specified as AISI M2 with a hardness of HV:820. The label 'CBN' is placed above the tool tip.

Gambo
antisdrucchiolo
High grip
shank

HSS-G		Metric - per costruzione - for construction				
Gr.	Ø min.-max	Progressione Step (mm)	N° Gradini N° Steps	d (mm)	L (mm)	cod.
1	4 ÷ 12	2	5	6	56	0118301
2	4 ÷ 12	1	9	6	70	0118302
3	12 ÷ 20	1	9	10	85	0118303
4	4 ÷ 20	2	9	10	85	0118304
5	20 ÷ 30	1	11	10	97	0118305
6	4 ÷ 30	2	13	10	97	0118306
7	30 ÷ 40	1	11	13	97	0118307
8	40 ÷ 50	1	11	13	100	0118308
9	6 ÷ 36	3	10	10	80	0118309
* 10	10 ÷ 58	3	12	13	90	0118310
11	4 ÷ 39	3	13	10	107	0118311
Pg						
21	6,3 ÷ 26,75	-	7	10	91	0118321
22	6 ÷ 30,5	-	7	10	80	0118322
23	6 ÷ 37	-	7	10	85	0118323
24	6 ÷ 38	-	11	10	96	0118324



	Ø x L	cod.
	10x48	0118300



Confezione / Packaging

